

Shutdown at SAUDI ARABIA 30 to 45 Days. From 15th April-2014

Project Duration: 30 to 45 days

Salary: USD 400 / day, Standby USD 200 with less experience, but certification must.

Location: **Clean Transportation Fuel Project, Saudi Aramco, Riyadh, Saudi Arabia (KSA).**

Requirements: AWS-CWI, API 510 and API 653 Valid Certificate is required- is a must.

Saudi Aramco: Approved inspector to carry out the Inspection of

- Horton Sphere as per ASME Section VIII Division-1
- Above Ground Storage Tank (AST) as per API-650
- Low-Pressure Storage Tank (LPST) as per API-620

Communication skills & Reporting: Good communication skills and ability to prepare Inspection reports and interpretation of NDT / NDE inspection results.

Mobilization date: 10th April, 2014

Shutdown starts 10th April, 2014 or as on receipt of clearance from Clint.

Qualification: **B.Sc. Engineering** or Equivalent (B.E or B. Tech Mechanical Engineering)

Experience: in Years

Minimum: 8 to 10 years – inspection of plant equipment in Oil Refineries/ Petrochemical Plants / Fertilizer industries / Gas Sweetening Process and Clean Transportation Fuel Project in Oil refineries Tank Farm.

Minimum least 5 to 8 turnarounds Shutdown.

Experience of Plant equipment includes Pressure vessels, Horton Sphere, Heat Exchangers, Storage Tanks, Columns, Surface Condensers, Reactors, and Furnaces, Non Return Valve, PSV, Rapture Disk, Breather Valve and Tank Vents, Sea water lines & piping. *Pressure Vessels Inspector carrying Inspection of Horton Sphere, shall/must have experience of working with the **Rope access** and Perform Pressure Vessel **Internal Inspection** and able to carry out the Visual Inspection of Weld Joints and NDT required for weld joints to confirm the weld joints are suitable for service as per applicable NDT Code and Referencing Construction Code.*

In-service Inspector

Requirement: **04 No's**

AGE: Preferably 40 year-45 year below.

Education Qualification:

10+2+ 4 Year, Bachelor of Engineering/Bachelor of Technology in Mechanical Engineering
Where 2=12th Standard in Science from C.B.S.E. 12th Physics, Maths and Chemistry

Experience: in OIL and GAS Refineries or Petrochemical Plant, Fertilizer Plant.

8 to 10 Year for Bachelor of Mechanical Engineering/Bachelor of Technology in Mechanical

NCB-Certification (NCB-National Certification Body)

AWS-CWI

American Welding Society - Certified Welding Inspector

API 510 Pressure Vessels Inspector

API 653 Above-ground Storage Tanks Inspector

NDT and NDE Level-2 (Certified in accordance with SNT-TC-1A or CP-189) Edition: 2011

NDT Level-2 RT, UT, MT, PT, VT, ET and LT

RT-Radiographic Testing

RFI-Radiographic Film Interpretation (RFI/RTFI)

UT-Ultrasonic Testing-UT Thickness Gauging and UT Weld Scanning In-service and Modification/New Weld Joint.

MT-Magnetic Partical Testing and WFMP

PT-Liquid Penetrant Testing

VT-Visual and Optical Testing

ET-Eddy Current Testing

RFET-Remote Field Eddy Current Testing

MFL-Magnetic Flux Leakage for Tank Floor Inspection

LT-Leak Testing

Additional Certification: Added advantage

API 580 Risk-Based Inspection (Supplemental Certification Program)

ET-Eddy Current Testing

LT-Leak Testing and **MFL**-Magnetic Flux Leakage for Tank Floor Inspection

HRD and Legal formalities:

IQAMA (Residence Permit to stay and Work at KSA) and Entry Permits to Plant (OIL Refinery) will be arranged by Clint HR Team once the Technical selection is over.

Work Permit: Necessary work permit and Area entry permits will be issued by the Clint and Safety Measure to take prior Inspection will be guided by HSE Inspector and HSE Inspector will monitor the work of Inspector, to carry out the Safe Inspection Practices.

P.P.E: By Clint such as Safety Harness, Safety Goggles, Hand Gloves, Hard Hat.

Safety Shoes: To be arranged by Inspector as per his size and brand selection, according to site safety requirements.

Other Benefits:

Transportation from Residence to Mumbai International Airport or from your Residing country to Airport: By client.

AIR Ticket from Residence country to RIYADH : By client.

RIYADH Airport to Hotel: By client. And
Hotel to RIYADH Airport to: By client, after completion of Shutdown

Transportation from Hotel to Plant to Hotel: By Clint.

Time: 10 to 12 Hours a Day Time: 06am to 06:00 pm or as assisted by the Clint.

Duration: 30 to 45 days

Interview and Medical Location: Not yet clarified

Accommodation and Laundry at Hotel: By Clint

After Handover of all the Inspection report and acceptance of Inspection Report to Clint requirement and clarification received based on the site the Salary will be issued.

Duration of Work: Service Certificate will be issued at the end of the day for the Inspection carried out and scope of work done and duration of stay or days worked.

Return Ticket to Residence country: By AIR arranged by Clint

Send your CV if you are interested and **meeting the above shutdown requirements** given by Clint. If your C.V. is accepted then we will inform to you further.

As on or prior to **10th April, 2014**

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